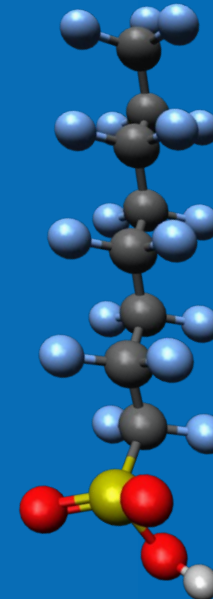
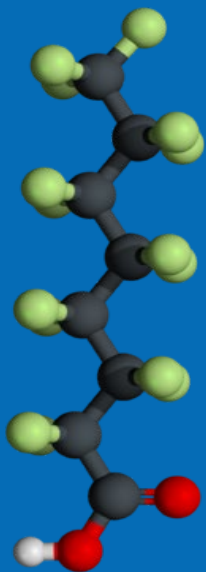


# SUMMARY OF THE PFAS INNOVATIVE TREATMENT TEAM (PITT) ACCOMPLISHMENTS AND STATUS



Hoosick Falls Community Participation Working Group  
January 27, 2021

The views expressed in this presentation are those of the individual author(s) and do not necessarily reflect the views and policies of the USEPA.

# Outline

- The PITT
- Goals
- Challenges
- Non-Combustion Technologies
  - Mechanisms
- Combustion Technologies
  - Mechanisms
- Outputs
- Status and PITT Legacy

# PFAS Innovative Treatment Team (PITT)

- Full-time team that brought together a multi-disciplined research staff
- Concentrated efforts and expertise on a single problem: **how to remove, destroy, and test PFAS-contaminated media and waste**
- For 6 months, the PITT worked to achieve the following goals:
  - Assess current and emerging destruction methods being explored by EPA, universities, other research organizations, and industry
  - Explore the efficacy of methods while considering by-products to avoid creating new environmental hazards
  - Evaluate methods' feasibility, performance and costs to validate potential solutions

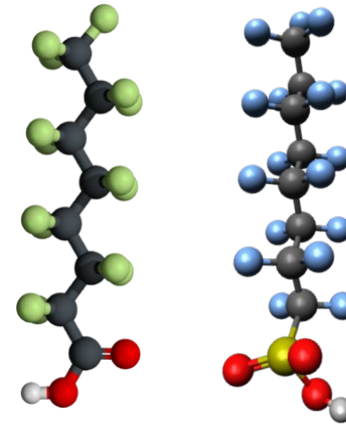
# PITT's Goals and Timing

- Develop a “Toolbox” of reviewed solution(s) for the destruction of PFAS in media and contaminated waste to meet the needs of EPA programs and regions, states and tribes, federal agencies, and industry
  - Traditional (combustion) destruction
    - Temperature and time conditions for C-F bond breakage
    - Performance of flue gas cleaning systems
    - Analysis of by-products
  - Innovative (high risk), non-traditional approaches
    - Destruction performance
    - By-products
- Provide officials with state of the science data on incineration effectiveness enabling them to better manage end-of-life disposal of PFAS-containing materials
- By CY 2020 contribute to OLEM's interim guidance required by the NDAA



# PFAS Sources

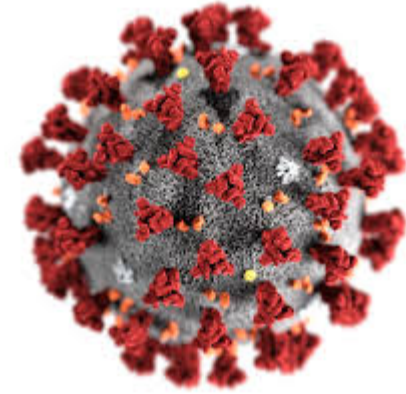
- Biosolids, sludge
- AFFF concentrate, spent AFFF
- Aqueous film forming foam (AFFF)-contaminated soils
- Municipal Waste Combustors (MWCs), landfills, landfill leachate
- Spent granular activated carbon (GAC), anion exchange resins







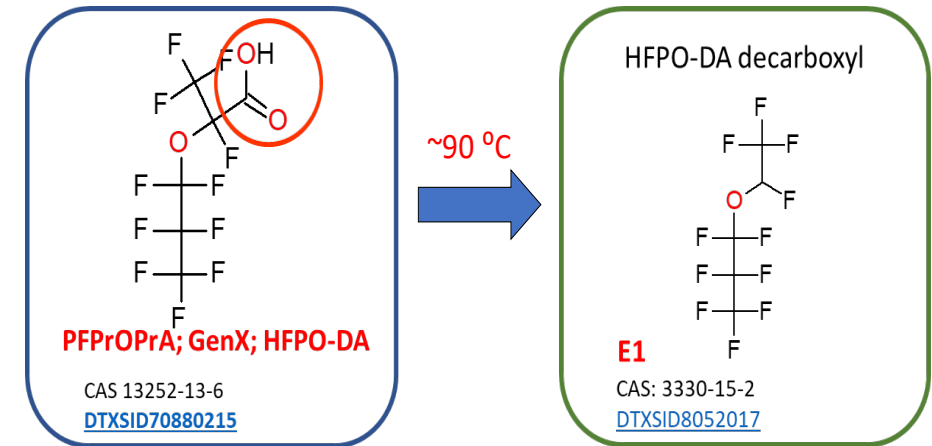
# PITT Challenges



- COVID-19
  - Building closures
  - Lab closures
  - Restricted partner access to labs
  - Closure of suppliers
  - Unavailable instrument repairs
- Finding field test partners
- Concurrent field sampling and sampling methods development

# Challenges of PFAS Destruction

- **Complicated chemistry**- thousands of PFAS exist
- **Widely used** in industrial processes and consumer products
- Efficacy of thermal treatment
  - C-F bond is the strongest bond in organic chemistry
  - Emission sampling and analytical methods are under development
    - Volatile, non-volatile, polar, non-polar
    - Limited number of analytical standards available
  - Field data lacking
  - Historical laboratory research on “destructibility” lacks information about products of incomplete combustion (**PICs**)



# Non-Combustion Technologies Selected

- Chemical
- Biological
- Plasma
- **Mechanochemical**
- Sonolysis
- Ebeam
- UV
- **Supercritical water oxidation**
- Deep well injection
- Sorption/stabilization
- **Electrochemical**
- Landfill
- Land application
- **Pyrolysis**

## Assessment Factors:

- Technology readiness
- Applicability
- Cost
- Required development remaining
- Risk/reward of technology adoption

## Assessment Methods:

- Subject matter expert discussions
- Literature reviews
- PITT discussions

**Technologies selected for further investigation**





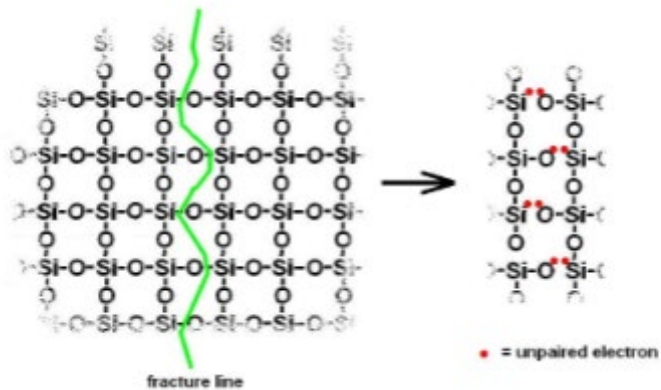
# Mechanochemical Treatment

## Works by:

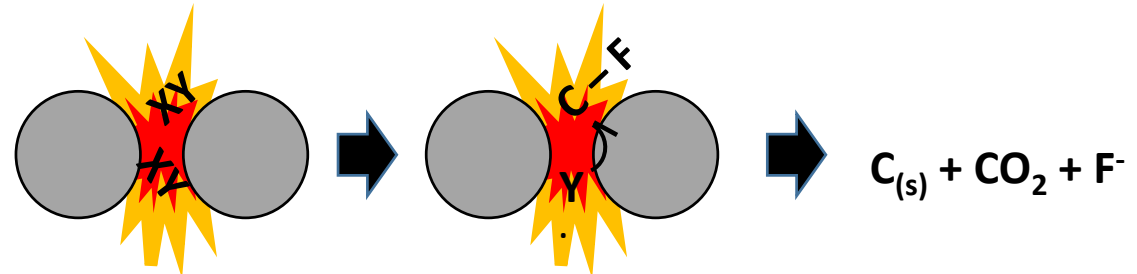
- Introduction of dry solids into a ball mill
- Co-milling reagents: Al, Fe, SiO<sub>2</sub>, CaO, MgO, Al<sub>2</sub>O<sub>3</sub>, KOH, NaOH, MnO<sub>2</sub>, TiO<sub>2</sub>
- High energy ball impacts fracture solids generating localized high temperatures and radicals that react and breakdown organic molecules
- Technology derived from POPs-contaminated soil treatment
  - EDL (NZ) showed >99.8% DRE of PCBs in 45 min (US Navy, Hunters Point, 2006).

## Our Steps:

- In-house study to verify mechanochemical effectiveness, data gaps
- Contract with EDL (New Zealand)
  - AFFF impacted soil study
  - AFFF destruction study

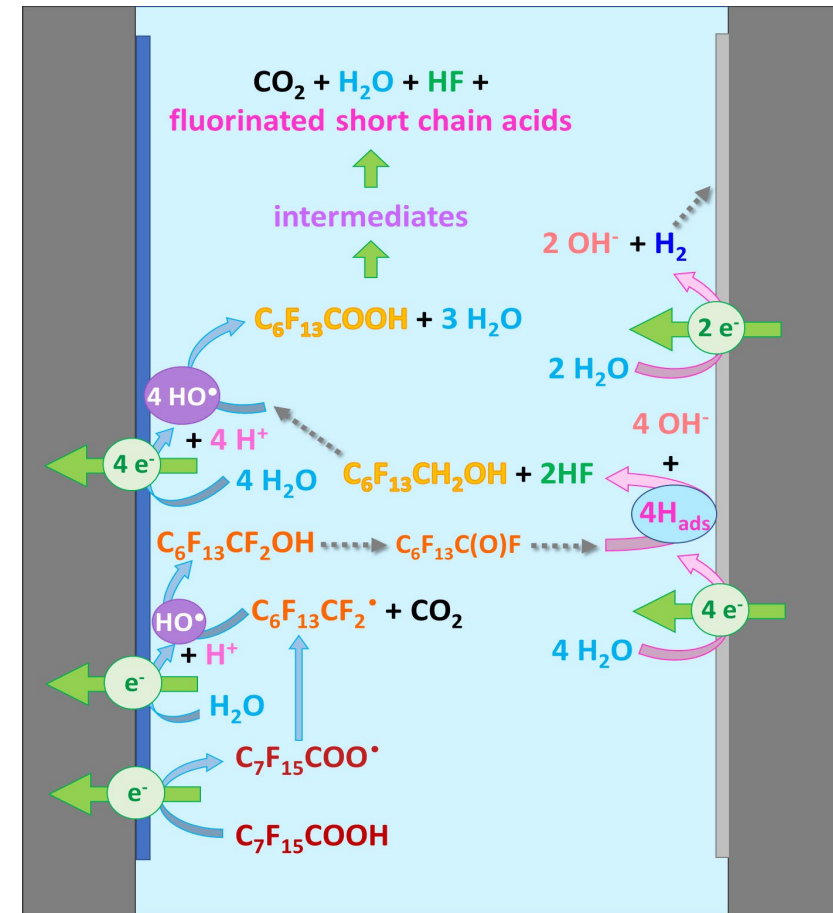


Bulley, M.; Black, B. EDL



- A high overpotential ( $>3$  V) is applied to an electrolytic cell
- Stepwise degradation ultimately produces  $\text{CO}_2$  and HF

- Testing on AECOM reactors
- Data gaps:
  - Uncertain byproducts
  - Volatile loss
  - Matrix effects
- Results expected in early '21

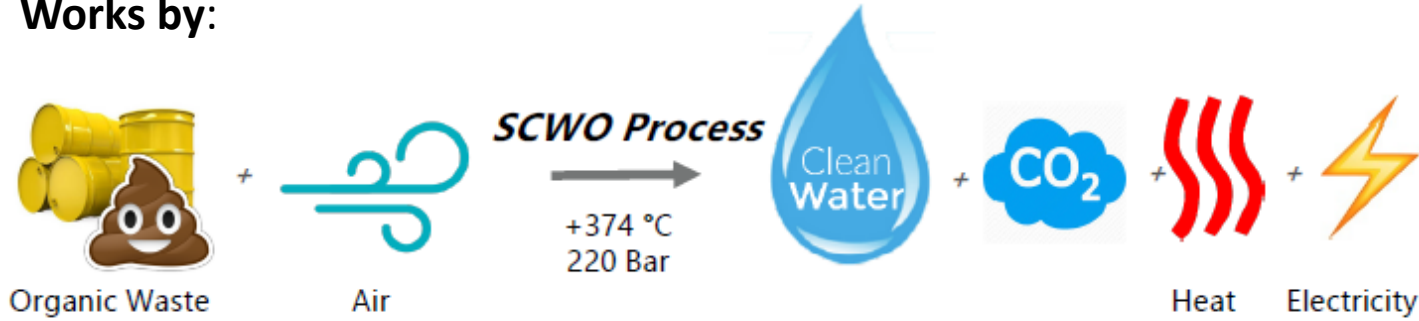


Cathode (-)

Image from doi:10.20944/preprints202007.0561.v1

# Supercritical Water Oxidation (SCWO)

Works by:



At T and P, water becomes supercritical and organics are solubilized and oxidized

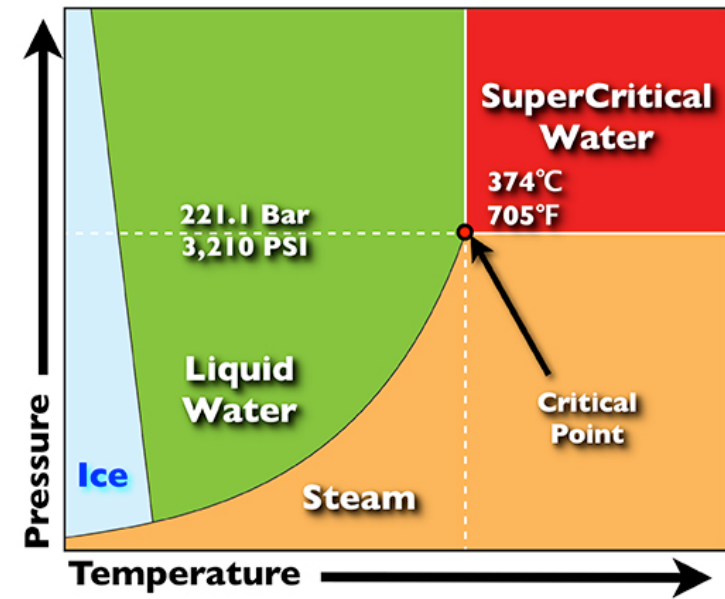


*SCWO converts organic waste into clean water,  
heat, electricity and CO<sub>2</sub> **in seconds!***

Duke  
UNIVERSITY

## Our Steps:

- **Focus on AFFF concentrate** (*stockpile destruction alternative*)
- In-house laboratory study on Hydrothermal oxidation
- Contract for Battelle's SCWO "Annihilator"
- Contract with 374Water/Duke
- Procurement with Aquarden (Denmark)
- General Atomics MCRADA



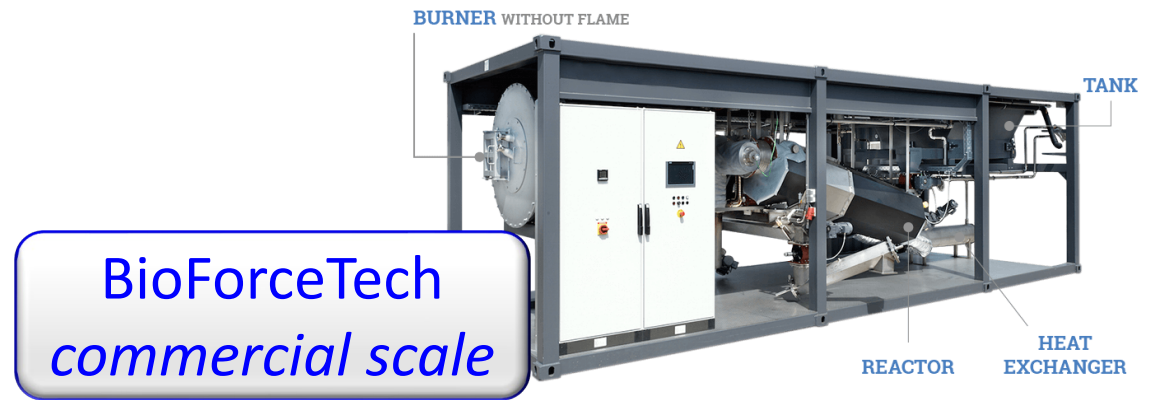
# Biosolids Pyrolysis/Gasification

## Works by:

- Pyrolysis is a process that decomposes materials at moderately elevated temperatures in an oxygen-free environment.
- Gasification is similar to pyrolysis but uses small quantities of oxygen, taking advantage of the partial combustion process to provide the heat to operate the process.
- The oxygen-free environment in pyrolysis and the low oxygen environment of gasification distinguish these techniques from incineration.
- Pyrolysis, and certain forms of gasification, can transform input materials, like biosolids, into a biochar while generating a hydrogen-rich synthetic gas (syngas).
- Both biochar and syngas can be valuable products.

## Our Steps:

- Field test of Pyrolysis unit (with emission controls) that produces Biochar with energy to “BioDryer”
- Field test completed – Aug. 25-27, 2020
  - Samples input Biosolids
  - Produced Biochar
  - Scrubber Water
  - Multi-position FTIR
- No reportable PFAS found in produced biochar, but additional research needed to understand potential releases to air and water.



Testing Completed!

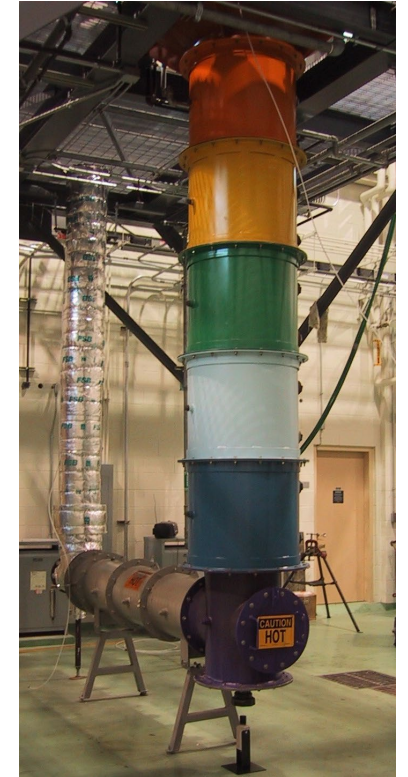


# Combustion Technologies

- Laboratory studies
  - At EPA (Rainbow furnace)
    - Indicators for Destruction Removal Efficiency (DRE) and Products of Incomplete Combustion (PICs)
    - FTIR applicability
  - At University of Dayton Research Institute
    - Temperature (T), time (t) effects
    - By-products
    - Flame radical studies
    - Spent GAC/Ion Exchange resin
- Considering field sampling efforts at facilities with different types of combustion process
  - Municipal Waste
  - Wastewater Treatment
  - Rotary Kiln Incineration

## Goals:

- Develop sampling method
  - All PFAS products
- Determine destruction efficiency
  - T, t
  - By-products
- Evaluate air pollution cleaning system effectiveness



Rainbow Furnace  
RTP, NC campus

SCWO      Electrochemical Oxidation      Ball Milling      Pyrolysis & Gasification



# Innovative Ways to Destroy PFAS

PER- AND POLYFLUOROALKYL SUBSTANCES

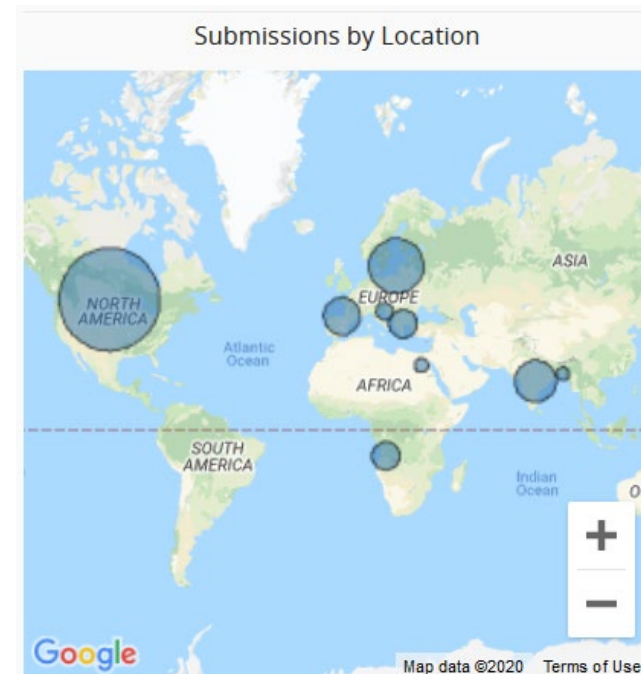
## Partners

- US DOD: Strategic Environmental Research and Development Program (SERDP) & Environmental Security Technology Certification Program (ESTCP)
- ECOS/ERIS
- Colorado Department of Public Health & Environment
- Michigan Department of Environment, Great Lakes, & Energy

<https://www.epa.gov/innovation/innovative-ways-destroy-pfas-challenge>

- Goal: novel, alternative, non-incineration methodologies that offer a pathway to complete destruction of PFAS compounds found in unused PFAS-containing aqueous film forming foam (AFFF), a type of fire suppressant agent, while not creating hazardous by-products.
- Up to \$50K for the best design concept for non-thermal technologies.

# Challenge Status



As of December 15,

- 212 solvers
- 64 submissions from 18 countries
- 23 solvers met the minimum acceptable criteria



# Overall Summary of PITT Accomplishments

- The PITT was a full-time team of EPA research scientists dedicated to a single goal for 6-months: To identify, develop, and verify a suite of effective approaches and technologies for destroying or disposing of PFAS-contaminated media.
- The team was successful in significantly accelerating research to evaluate “traditional” thermal treatment of PFAS waste and catalyzing research to identify and evaluate potential innovative approaches for PFAS waste treatment.
- Preliminary results in laboratory and pilot-scale treatment systems demonstrate up to 99% loss of initial PFAS compounds in contaminated waste. However, there is a need to more fully understand the potential for fluorinated byproduct formation.
- PITT scientists contributed to recently released EPA “Interim Guidance on Destroying and Disposing of Certain PFAS and PFAS-Containing Materials That Are Not Consumer Products”
  - <https://www.epa.gov/pfas/interim-guidance-destroying-and-disposing-certain-pfas-and-pfas-containing-materials-are-not>

# Next Steps/Status

- Continuation of laboratory and pilot-scale studies on thermal incineration/combustion, supercritical water oxidation, pyrolysis/gasification, electrochemical oxidation, and mechanochemical treatment.
  - The studies include identifying potential fluorinated byproducts formed during the application of these treatment approaches.
  - Research Briefs describing ORD's research efforts on thermal and innovative treatment approaches are expected to be released in February.
- Explore opportunities for field efforts with industrial and utility facilities
  - No field activities are currently underway.
- An introductory research paper on innovative PFAS destruction technologies is expected to be submitted to a peer-reviewed scientific journal in spring 2021.
- Winners of the "Innovative Ways to Destroy PFAS" Challenge are expected to be announced in February. We are currently reviewing more than 60 potential solutions from 18 countries.
- Enlist support to develop/demonstrate/validate innovative technologies
  - Partner with DoD (e.g., SCWO demo)
  - Potential Challenge follow up

## PFAS Innovative Treatment Team (PITT) Roadmap

### PROJECT MILESTONES

**START**  
**FINISH**

#### Identify Problems & Potential Solutions

What waste sources are problematic?

What existing technologies & unconventional technologies are promising for destroying PFAS?

- What data are available on these technologies?
- How effective are they?

##### WASTE SOURCES CONSIDERED

AFFF • biosolids • residuals • contaminated soil • GAC • resins • municipal waste • landfill • leachate

##### TECHNOLOGIES CONSIDERED

Chemical • Biological • Thermal • Plasma • Mechanochemical • Sonolysis • E-beam • UV • Supercritical water oxidation • Deep well injection • Pyrolysis/Gasification Sorption/stabilization • Electrochemical • Landfill • Land application

##### ASSESSMENT FACTORS

- Technology readiness
- Applicability
- Required development remaining
- Risk/reward of technology adoption

#### Solicit Input from Experts & Explore Mechanism Options

Contact Agency, academic, & industry experts to:

- Gain knowledge on PFAS destruction methods
- Find collaborators interested in researching / field testing innovative PFAS destruction technologies:
  - Mechanochemical Treatment (Ball Milling)
  - Electrochemical Treatment
  - Supercritical Water Oxidation (SCWO)
  - Pyrolysis/Gasification

Determine available transactional mechanisms:

- Employee Report of Invention (EROI)
- Materials Transfer Agreement (MTA)
- Non-disclosure Agreement (NDA)
- Materials Cooperative Research and Development Agreement (MCRADA)
- Cooperative Research and Development Agreement (CRADA)
- Memorandum of Understanding (MOU)
- Existing Task Order contracts
- Purchase contracts
- University student internships

#### Deep Dive: Investigating Solutions

Determine performance of existing technologies:

- Thermal Treatments lack both basic and applied (field) data

Investigate down-selected unconventional technologies:

- Mechanochemical Treatment (Ball Milling)
- Electrochemical Treatment
- Supercritical Water Oxidation (SCWO)
- Pyrolysis/Gasification

#### OUR STEPS

##### Thermal Treatments

Sampling field applications pursued:

- Municipal waste combustor
- AFFF incinerator
- Biosolids pyrolysis/gasification/thermal oxidation
- Biosolids incineration

Laboratory Studies:

- EPA in-house studies (Calcium Oxide (CaO) thermal reactor, Rainbow furnace)
- Studies at University of Dayton Research Institute (Temperature (T), time (t) effects; byproducts; surrogates)
- Vendor and EPA in-house studies (catalysts)

##### Mechanochemical Treatment

- Contract research with private ball mill companies
- In-house ball mill laboratory study to verify mechanochemical effectiveness & data gaps
  - Acquiring real-world environmental samples containing PFAS
  - Investigate broad suite of PFAS compounds
  - Explore use of co-milling agents

##### Electrochemical Treatment

- CRADA with industry and co-testing on their reactors
- Data gaps:
  - Uncertain byproducts
  - Volatile loss
  - Matrix effects

##### Supercritical Water Oxidation Treatment

- In-house investigations
- Pilot testing examined with four organizations

##### Pyrolysis/Gasification

- Field test on biosolids treatment
- Emissions sampling

#### Toolbox Products

- Waste disposal systems analysis tool (SAT)
- "Innovative Ways to Destroy PFAS" challenge issued via [www.Challenge.gov](http://www.Challenge.gov)
- Industrial PFAS waste treatment locations into I-WASTE-Decision Support Tool
- Technical Briefs:
  - Supercritical Water Oxidation (SCWO)
  - Electrochemical Oxidation
  - Mechanochemical Degradation
  - Pyrolysis & Gasification
  - I-Waste facility location tool
  - Configured Fireside Simulator (a computer-based tool for determining incinerator operating parameters)

# Contact

**Tim Watkins**

Director

Center for Environmental Measurement and Modeling

US EPA Office of Research and Development

919-541-5114

[watkins.tim@epa.gov](mailto:watkins.tim@epa.gov)